



**DOM - ZO 13, s.r.o., Technická inspekce COV**

Litomyšlská 560, CZ 560 02 Česká Třebová, IČ: 252 61 908

Certification body certifying products No 3148 accredited by the ČIA according to ČSN EN ISO/IEC 17065:2013

issues the

# CERTIFICATE

**No. ZCV-22-313/C01**

which confirms that the organization

**DIOMETAL PRO, s.r.o.**

Address: Nádražní 626, 342 01 Sušice, Czech Republic

ID: 025 58 785

Unit: Nádražní 626, 342 01 Sušice, Czech Republic

has demonstrated conformity of the

**welding process**

with the requirements of the standard

**EN ISO 3834-2:2021**

in accordance with the certification scheme TD201,  
processed according to certification scheme type 6 of the standard EN ISO/IEC 17067:2013

within the following scope:

**Welding parts of road and rail vehicles and machine parts.  
Custom production.**

More information on the scope of certification is given in the annex to the certificate,  
which forms its integral part and contains 1 page.

The validity of the certificate is subject to meeting the standards under which the system is certified and compliance with the provisions  
of the agreement on inspection activities No. ZCV-19-303/S01 concluded between the certified organization and certification body.

Organization is certified from 12.06.2019

Certificate validity until 12.06.2025

Praha, date 12.06.2022



Ing. Jaroslav Doležal  
Head of Certification Body



## DOM - ZO 13, s.r.o., Technická inspekce COV

Litomyšlská 560, CZ 560 02 Česká Třebová, IČ: 252 61 908

Certification body certifying products No. 3148 accredited by the ČIA according to ČSN EN ISO/IEC 17065:2013

Annex to the Certificate No. ZCV-22-313/C02

Page 1

### SCOPE OF ACTIVITY

Type of product: Road and rail vehicles

Product standards or alternative standard: EN 15085

Parent materials group (according to CEN ISO/TR 15608): 1.1, 1.2, 8.1, 22.3, 23.1

Welding and allied processes (according to ISO 4063): 135, 141

Welding process (ISO 4063)	Parent material group (CEN ISO/TR 15608)	Dimensions of the parent material (mm)	Note
135	1.2	BW: 1,0 – 20,0 FW: $\geq 1,4$	Re max. 355 MPa
135	8.1	BW: 3,0 – 12,0 FW: 3,0 – 12,0	-
141	8.1	BW: 1,0 – 4,0 FW: 1,4 – 4,0	-
141	22.3	FW: 2,25 – 4,5	-
141	23.1	BW: 1,0 – 4,0 FW: 1,5 – 3,0	-

#### Welding Coordination Personnel:

Job function / Competency levels according to ISO 14731	Name, date of birth	Qualification
Welding Coordinator / Specific (S)	Tomáš Šíma, 22.03.1990	CZ/IWT/21028 CZ/EWT/21028
Deputy Welding Coordinator / Specific (S)	Jakub Klíma, 04.05.1993	IWT/CZ 14027 EWT/CZ 14027
Deputy Welding Coordinator / Specific (S)	Miloslav Klíma, 06.09.1964	EWT/CZ 00028

Organization is certified from 12.06.2019

Certificate validity until 12.06.2025

Praha, date 12.06.2022



Ing. Jaroslav Doležal  
Head of Certification Body